

# Autonomous Unfolding of Garments

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# Challenges of Garment Manipulation

- ❑ Equivalent to pick-and-place operations for rigid objects, but ...
- ❑ Configuration i.e. 3D geometry changes continuously
- ❑ Predicting geometry (e.g. physics simulation) very challenging
- ❑ Tracking/discriminating configuration from images even more challenging
- ❑ Not strange that humans master this after the age of 3 years.



# Challenges of Garment Manipulation



# Garment Manipulation: Applications

- ☐ Home robotics:
  - ☐ Making the beds
  - ☐ Doing laundry
  - ☐ Dressing the kids...
- ☐ Garment Manufacturing
  - ☐ Towards full automation of the factory
- ☐ Manufacturing of 2D limp materials
  - ☐ Composite Materials
  - ☐ Medical textiles



# Garment Manipulation: State-of-the-art

- ❑ Simplify the problem ... make it 2D
- ❑ ... with help of gravity and two grasp points ...
- ❑ lowest point manipulation procedure
- ❑ find corners of towel
- ❑ cooperation between tactile/force and visual feedback: tracing a seam
- ❑ grasp from outline points.



# Autonomous Unfolding using Random Forests & Probabilistic Planning

- ❑ Grasp two key-points that will allow the garment to naturally unfold due to gravity
- ❑ Machine learning for garment classification and key point detection
- ❑ Novelty:
  - ❑ Very fast
  - ❑ Does not need a supporting surface



# Garment Recognition

- Grasp a cloth from a **random point**.
- While hanging, grasp **the lowest point**. Possible lowest points are limited.



- Half points are **symmetric**. Each non-symmetric lowest point represents a **class**.
- **Training dataset** : Collect Depth Images for each non-symmetric lowest point for all cloth types.



Lowest point  
example

Grasp lowest point  
and rotate 360°

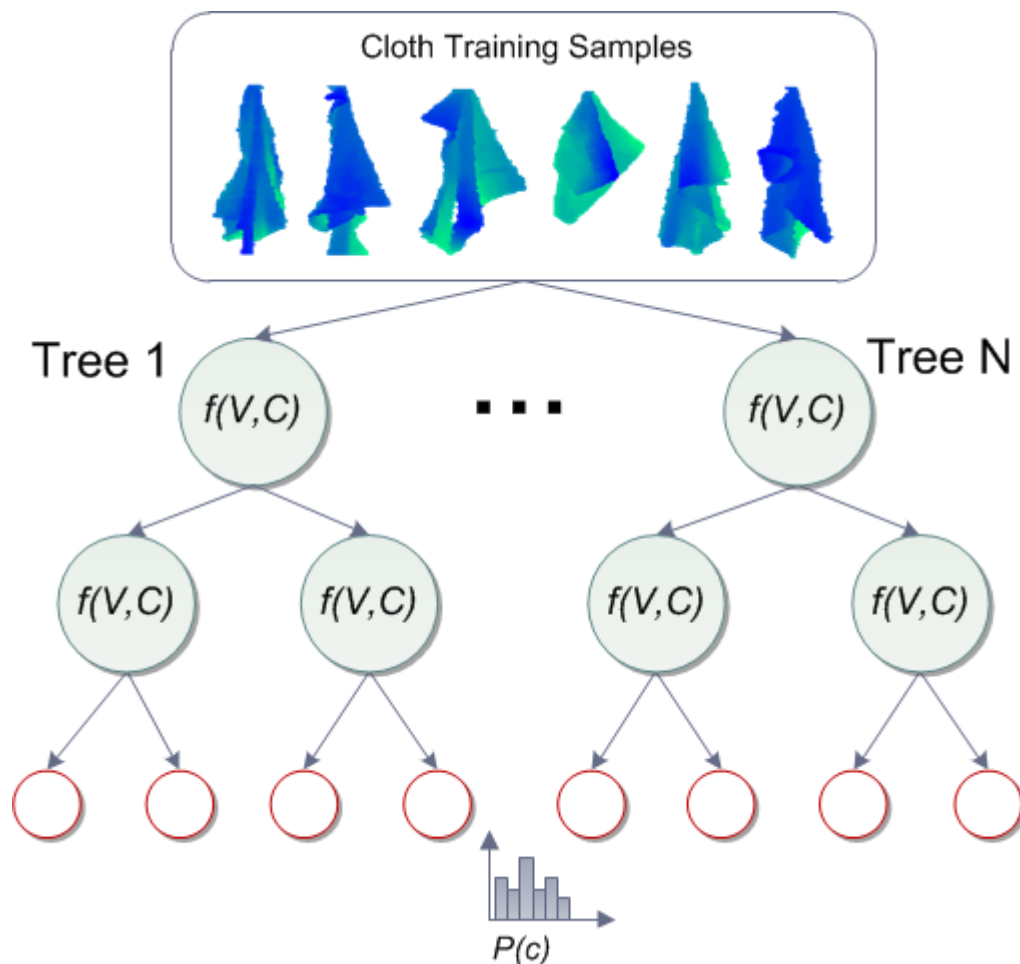


Collect 40 Depth Images

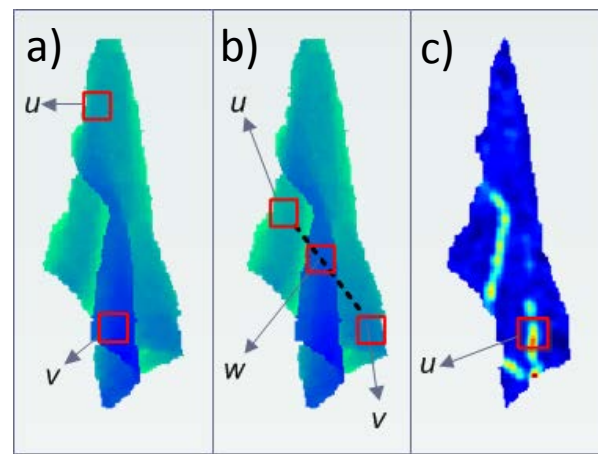


# Clothes Recognition – Random Forests

## Random Forests



## Pixel Tests



**Test at each node:**

**a)**  $t = d(u) - d(v) > t$

**b)**  $t = (d(u) - d(w)) - (d(w) - d(v)) > t$

**c)**  $t = |\text{Curv}(u)| > t$

**$u, v, w$ :** Random positions

**$t$ :** Best splitting threshold from random choices



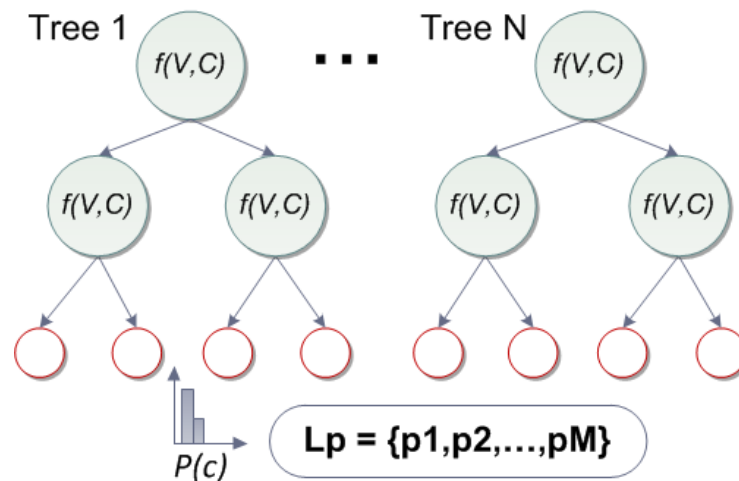
# Hough Forests - Unfolding

- Detect the **two grasping point** which **unfolds** the cloth while hanging and **grasp** them.



## Hough Forests - Estimating the position of the next grasping point

### Hough Forest

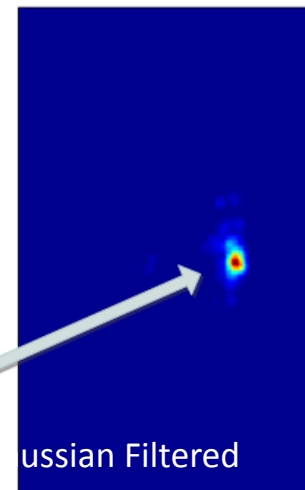


Classes

C1: GP invisible

C2: GP visible

### Hough Image

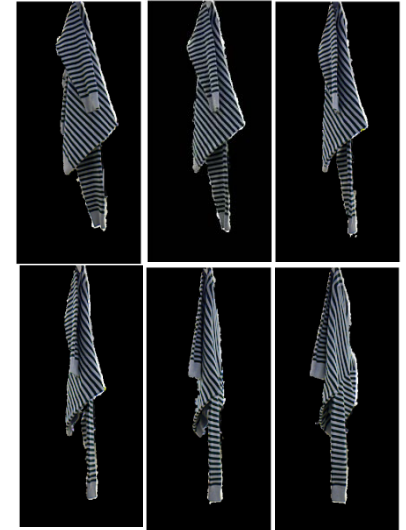


### Point Estimation



# Probabilistic Planning

- ❑ **One viewpoint** of the cloth is **not sufficient** for Recognition and Point Estimation.
- ❑ Cloth is **rotated** to capture more viewpoints
- ❑ We use Partially Observable Markov Decision Processes (**POMDPs**) in order to minimize the viewpoints needed to reach certain degree of confidence.



Cloth Viewpoints  
while Rotating

## POMDP formulation

- **S** is the set of **states**.
- **A** is the set of **actions**.
- **O** is the set of **observations**.
- **T** is the conditional **transition probabilities**.
- **P** is the conditional **observation probabilities**.
- **R** is the **reward function** over the actions and states.
- **γ** is the **discount factor** of rewards over time.
- **b0** is the **initial belief state**.



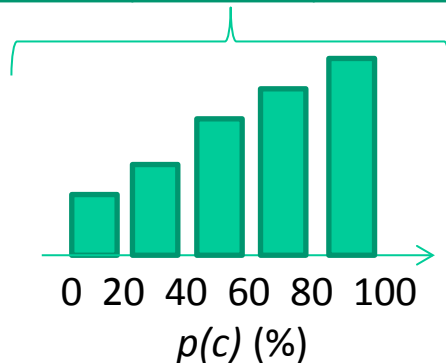
# Interactive Recognition

## States

Shirt	Trouser s	Shorts 1	Shorts 2	TShirt1	TShirt2
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## Observations

Shirt	Trouser s	Shorts 1	Shorts 2	TShirt1	TShirt2
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=> 30 observations

## Observation Probabilities

$P(O | S)$  --- Measured Experimentally

## Actions

- Rotate Cloth
- Decide Shirt
- Decide Trousers
- Decide Shorts1
- Decide Shorts2
- Decide Tshirt1
- Decide Tshirt2

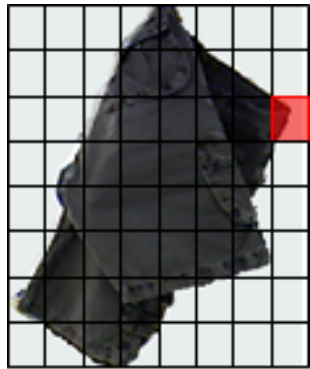
## Rewards

- $R > 0$ , Correct Decision
- $R \ll 0$ , Wrong Decision
- $R < 0$  (small negative), Rotation



# Interactive Point Estimation

## States



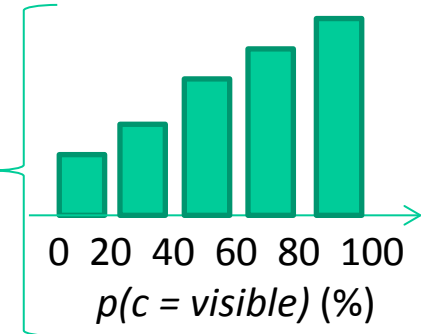
8x8 grid quantization  
=> 64 states

## Actions

- Rotate Cloth
- Grasp Location  $i$ ,  $i = \{1..64\}$

$P(O | S)$  --- Measured Experimentally  
 $T(S' | a, S)$  --- Measured Experimentally  
 $b_0$  --- Measured Experimentally

## Observations



=> 320 observations

## Rewards

- $R \gg 0$ , Grasp Correct Location
- $R \ll 0$ , Grasp Wrong Location
- $R > 0$ , Rotate if GP is invisible
- $R < 0$ , Rotate if GP is visible



# Probabilistic Planning

**Belief** update at each rotation:

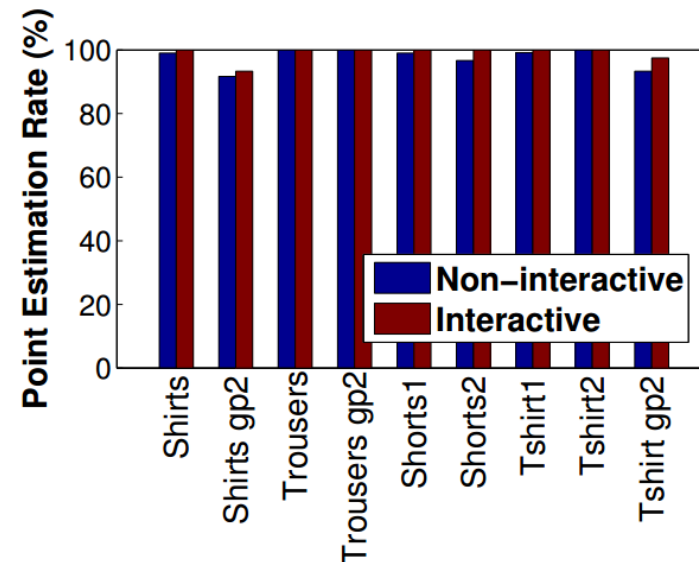
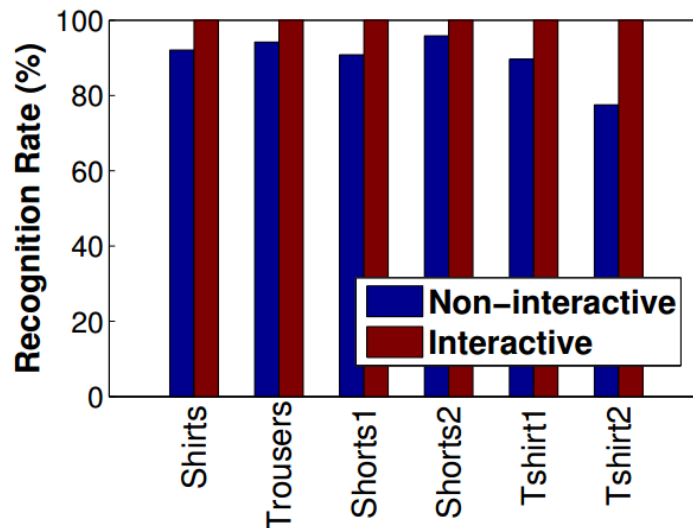
$$b'(s') = \frac{P(o|s',a) \sum_{s \in S} T(s'|s,a)b(s)}{\sum_{s' \in S} P(o|s',a) \sum_{s \in S} T(s'|s,a)b(s)}$$

POMDP solution:

$A(b(S))$ ,

A - optimal action policy

## Results



# Results



Positive examples



Negative examples

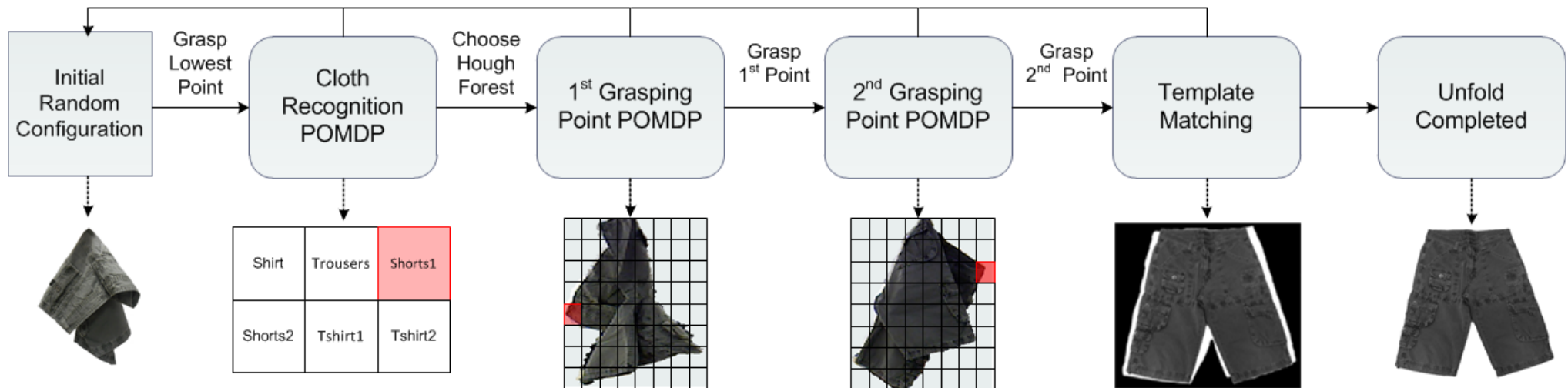


Grasping errors



# Probabilistic Planning

## Block Diagram of unfolding Process

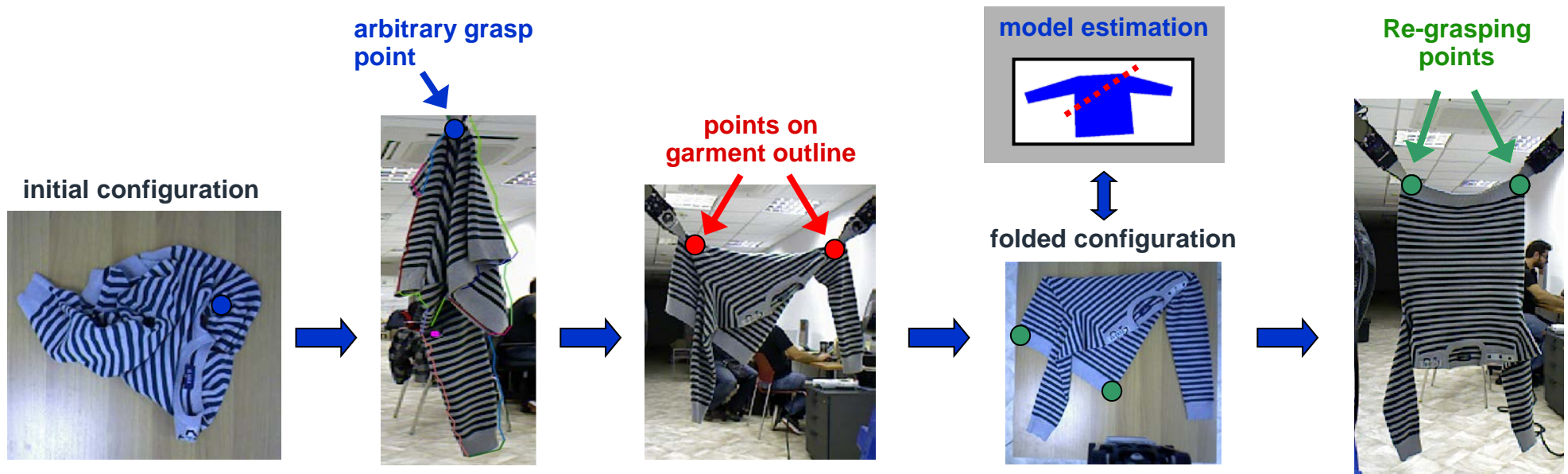


# A Geometric Approach to Unfolding

- ❑ Grasp two points on the outline of the garment
- ❑ Analyze the 2D flat folded polygon to recognize garment type and key-points
- ❑ Re-grasp from key-points
- ❑ Novelty:
  - ❑ Robust outline point detection
  - ❑ Generic polygon unfolding.



# Proposed Unfolding Strategy



- ☐ Hang garment by an arbitrary grasp point
- ☐ Grasp two points on the **garment outline**
  - ☐ garment is brought to folded but planar configuration
- ☐ **Model** folded configuration by matching to unfolded templates
- ☐ Select two grasp points on the folded contour using the extracted model
- ☐ **Re-grasp** to an unfolded configuration



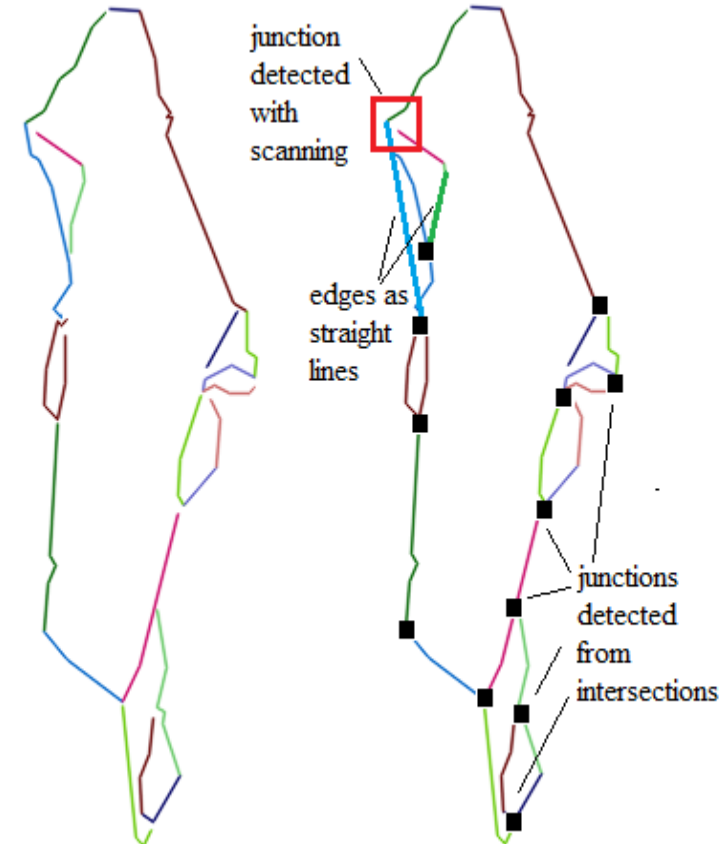
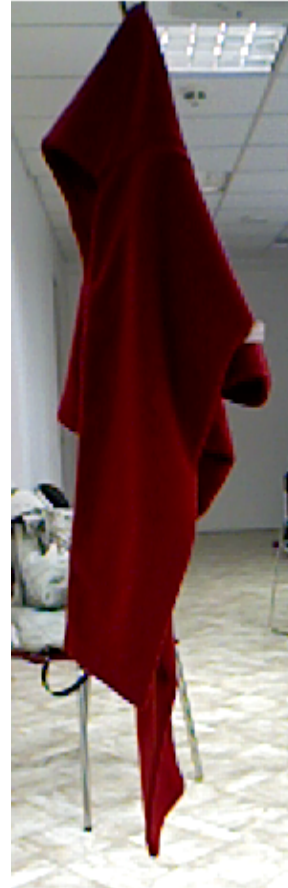
# Finding grasping candidates

- ❑ Junctions formed at the bottom of folds
- ❑ Edges with orientation close to the horizontal surface



# Extraction of edges and junctions

- ❑ Edge detection based on depth discontinuities
- ❑ Segmentation into separate straight lines with different inclinations
- ❑ Separation of each edge into sub-edges to calculate the precise location of junctions
- ❑ Detection of junctions from the intersections of the edges
  - ❑ using detailed representation
  - ❑ or scanning at the ends of open edges



# Detection of folds

A fold junction is characterized by the following features:

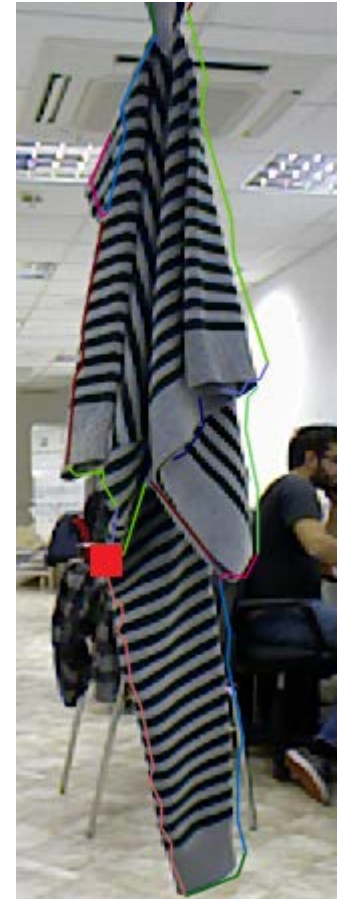
- ❑ It is a junction of 3 edges
  - ❑ at least 1 edge is heading upwards, towards the grasping point, and 1 downwards
- ❑ All edges belong to the same semi-plane defined by the edge heading to the grasping point
- ❑ Three layers with different depths are formed near the junction
  - ❑ in descending order from the deepest to the nearest:
    1. the layer that includes the semi-plane without the edges
    2. the lower layer of the semi-plane that includes the edges
    3. the upper layer of the semi-plane that includes the edges



# Extraction of best grasping candidate

## Procedure:

- ❑ The garment is rotated while depth images are taken from the Asus XtionPro range sensor
- ❑ The folds are detected for each image
- ❑ For each junction a score of the number of images where it is detected is calculated
- ❑ The junction with the highest score is chosen as a grasping point as long as
  - ❑ its score is higher than a threshold (3 images)
  - ❑ there is not another layer of the garment behind it for at least 3 cm (to allow grasping)
- ❑ If a good candidate is not found, the edge with the smallest inclination from the horizontal surface is chosen for grasping

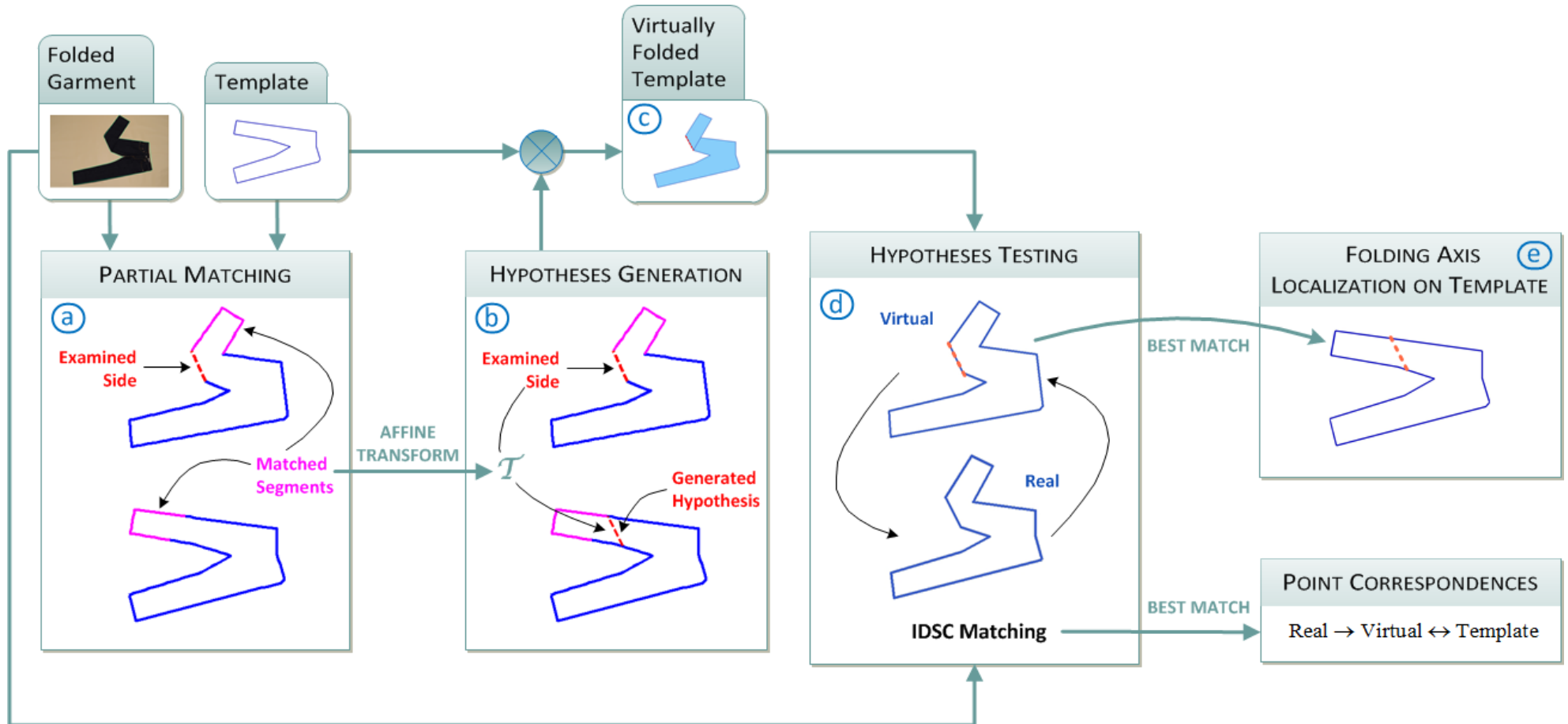


# Experimental results

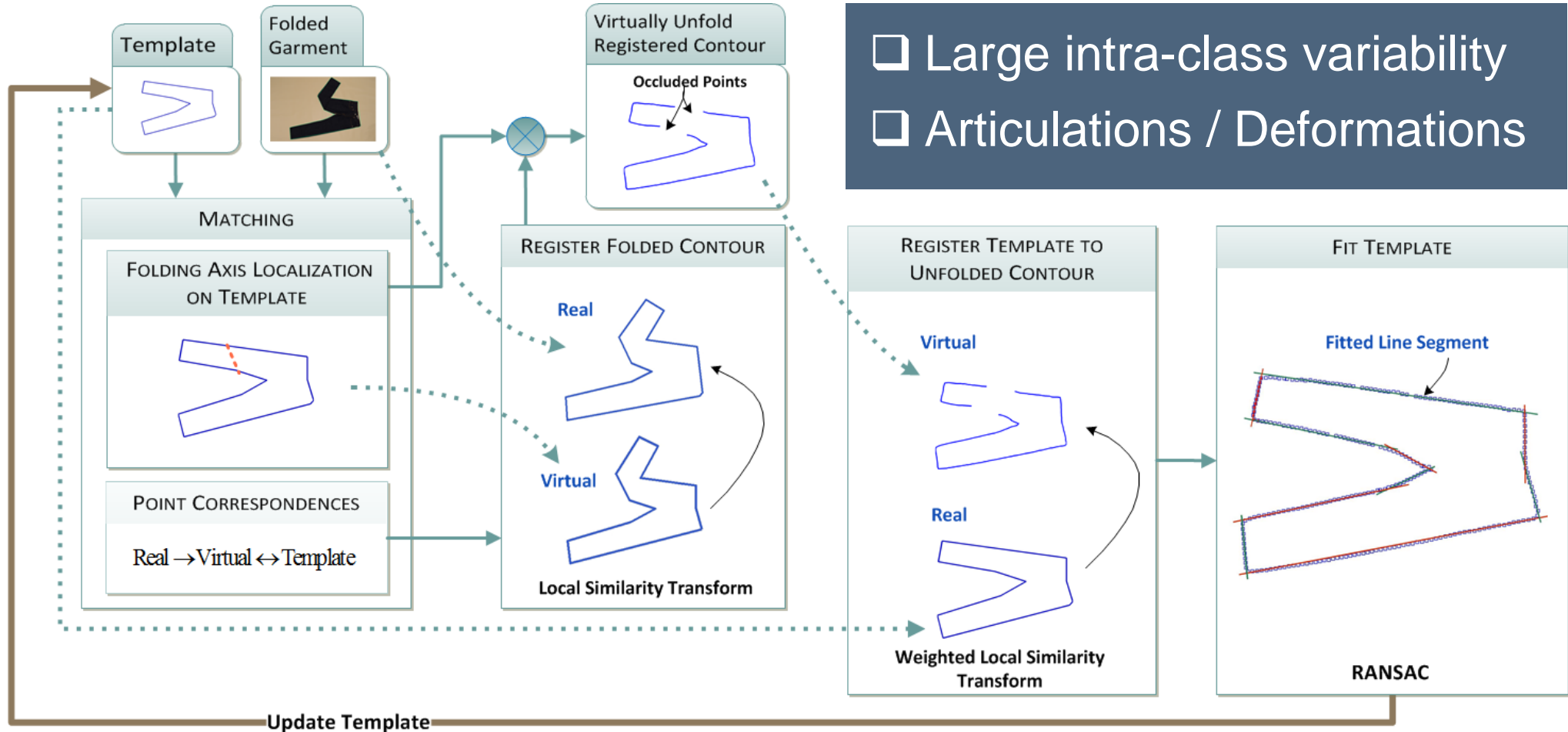
- ❑ 100 different configurations of various types of clothing were tested
  - ❑ the dataset included 5 long sleeved shirts, 5 T-shirts, 4 shorts, 4 trousers, 3 towels, 2 skirts
- ❑ In 95% of the cases, outline points were detected correctly
- ❑ In 2%, the folds were detected correctly but included an additional layer in their interior, preventing a correct grasp
- ❑ In 3%, the method failed to detect a correct outline point



# Matching unfolded templates to folded garments\*

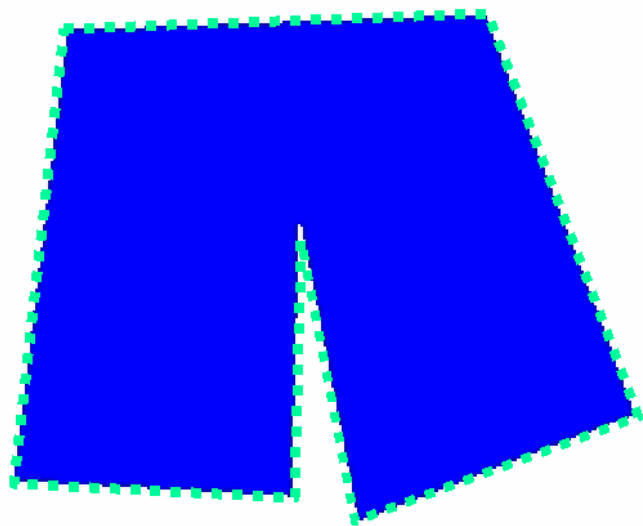


# Fitting matched templates to garments



# Fitting example

**Initial Template**



**Folded Garment**

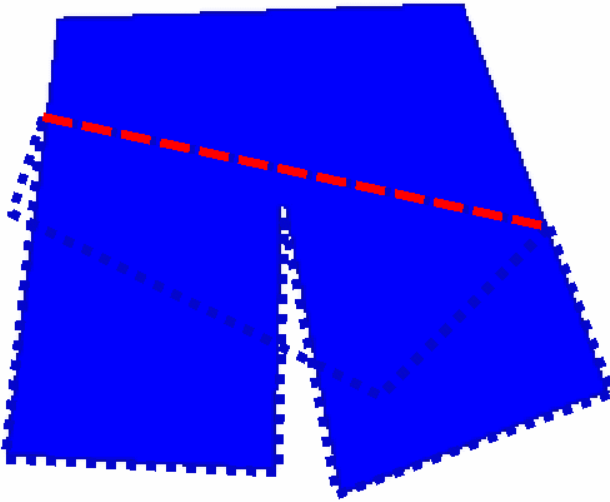


# Fitting example

## Initial Template

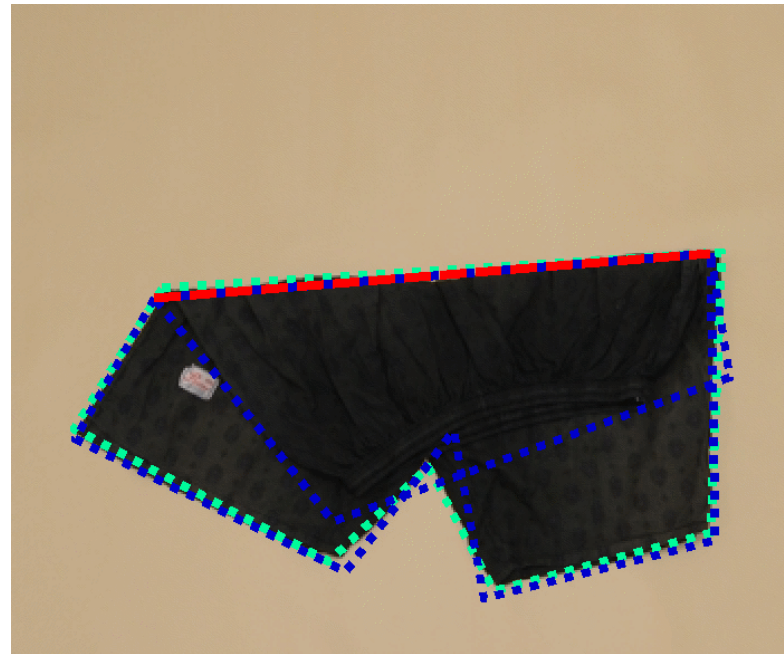
Repetition 0

Match cost : 34



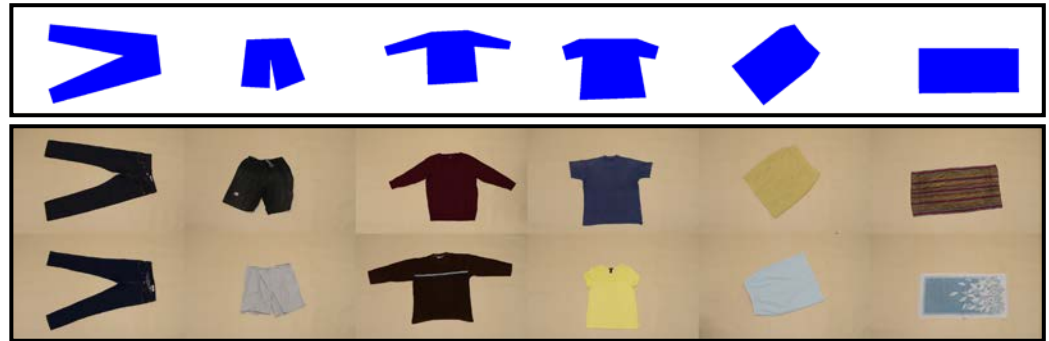
## Folded Garment

Repetition 2, Match cost : 23



# Experimental results

- 6 synthetic templates
- 12 articles of clothing
  - ❑ 4 or 5 manual folds for each
  - ❑ 54 total folds



# Experimental Results

Type	CDR %		dA %	dθ°	MisMatch	MCD %
Trousers	100	(100)	1.5 ± 1.1	2.8 ± 2	0	11
Shorts	77.8	(77.8)	2.9 ± 2.3	1.6 ± 1.4	2	23.2
Shirt	90	(70)	3.9 ± 2.5	4.2 ± 3.8	0	20.9
T-shirt	77.8	(66.7)	4.8 ± 3.0	2.8 ± 3	2	29.3
Skirt	100	(88.9)	4.8 ± 3.2	3.6 ± 1.9	0	10.6
Towel	100	(42.9)	3.7 ± 3.7	3.1 ± 2.6	0	30.6
<b>Overall</b>	<b>90.7</b>	<b>(75.9)</b>	<b>3.6 ± 2.6</b>	<b>3 ± 2.5</b>	<b>4</b>	<b>20.4</b>

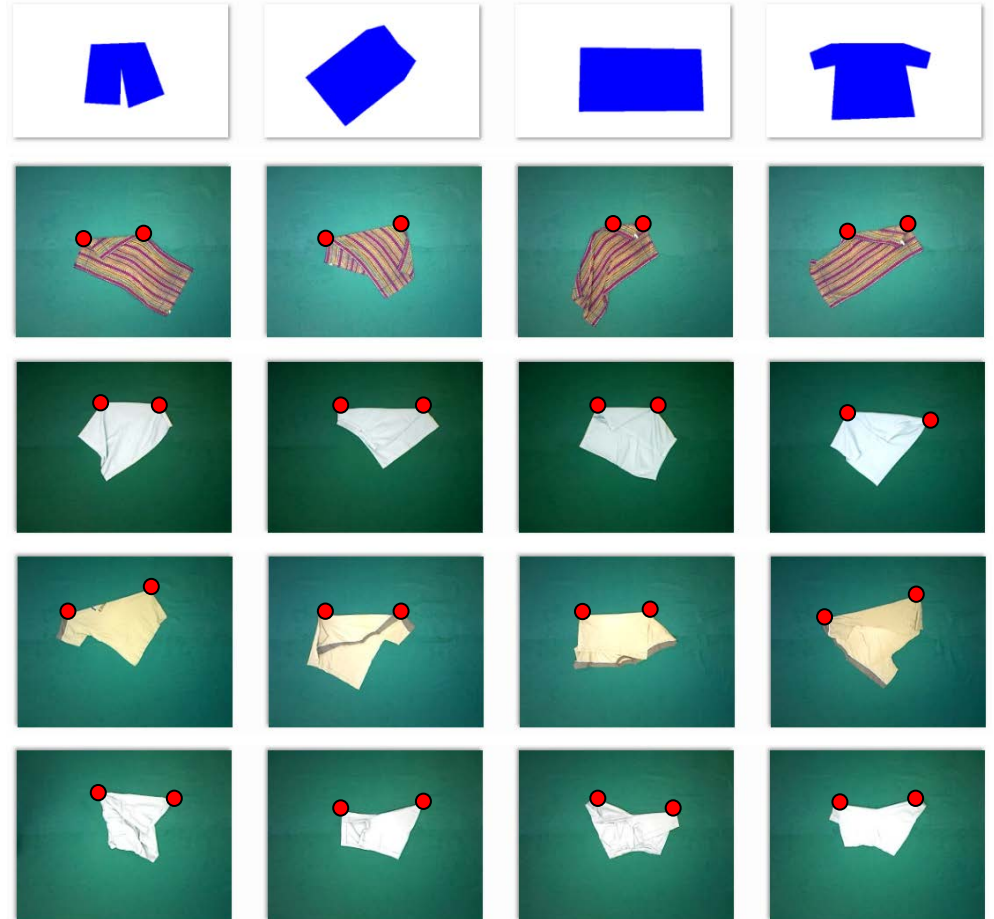


- ❑ Fitting the templates improves matching performance
  - ❑ over 90% correct detection of folds
    - ❑ without fitting ~ 76% correct detection of folds
  - ❑ over 20% decrease in the match cost
    - ❑ between actually and virtually folded garments
- ❑ Detection accuracy seems sufficient for unfolding
  - ❑ dA results imply ~ 3.6 cm mean deviation between actual and estimated axes assuming
    - ❑ rectangular garments 1m in length
    - ❑ zero angle difference between actual and estimated axes
  - ❑ ~ 3° mean deviation between actual and estimated axes
- ❑ Correct detection always resulted to correct model fitting



# Experimental results: realistic dataset

- 4 synthetic templates
- 7 articles of clothing
  - ☐ grasped by two outline points (•)
  - ☐ laid on a table
  - ☐ 4 or 5 folds for each
  - ☐ 33 total folds
- Deformation due to hanging stage
- Trousers and shirts not considered
  - ☐ presented multiple folds
  - ☐ compensative actions needed



# Experimental results: realistic dataset

Type	CC %	CRPD %	MisMatch
Shorts	90	75	1
T-shirt	100	80	2
Skirt	80	80	0
Towel	100	90	0
<b>Overall</b>	<b>93.9</b>	<b>81.8</b>	<b>3</b>



# Conclusions

- ❑ Outline detection method brings garments to planar configurations without using lowest hanging point heuristic
  - ❑ workspace size is reduced
  - ❑ large garments are more easily handled
- ❑ Proposed template matching approach avoids
  - ❑ ad hoc rules
  - ❑ computationally costly simulations
  - ❑ training using machine learning
- ❑ 82 % success rate despite severe deformations introduced by hanging
- ❑ Future work
  - ❑ compensative actions to flatten the garment after placing it on the table
  - ❑ evaluation of unfolding strategy's overall performance
    - ❑ using the entire pipeline
    - ❑ considering trousers and shirts



1. Andreas Doumanoglou, Andreas Kargakos, Tae-Kyun Kim, Sotiris Malassiotis, “Autonomous Interactive Recognition and Unfolding of Clothes using Random Forests and Probabilistic Planning”, ICRA 2014, Hong Kong, 31 May - 5 Jun, 2014 (to appear).
2. Andreas Doumanoglou, Andreas Kargakos, Tae-Kyun Kim, Sotiris Malassiotis, “Active Random Forests for Active Robot Vision: Unfolding Clothes Autonomously, ECCV 2014 (submitted)
3. Mariolis, I., Malassiotis, S.: Matching folded garments to unfolded templates using robust shape analysis techniques, in Computer Analysis of Images and Patterns, volume 8048 of Lecture Notes in Computer Science, pp 193–200. Springer Berlin Heidelberg, 2013
4. Mariolis, I., Malassiotis, S.: Modelling Folded Garments by Foldable Template Fitting. *Pattern Recognition* (submitted)
5. Triantafyllou, D., Mariolis, I., Malassiotis, S.: A Geometric Approach to Robotic Unfolding of Real Garments, in ICRA 2014 workshop on Advances in Robot Manipulation of Clothes and Flexible Objects (submitted)

